

**IN THE U.S. PATENT AND TRADEMARK OFFICE**

U.S. Appl. No.: 10/562,396 Confirmation No.: 8440  
Title: COMBINATION PRODUCT COMPRISING AN ANTAGONIST  
OR INVERSE AGONIST OF HISTAMINE RECEPTOR H<sub>3</sub> AND  
AN ANTIPSYCHOTIC AND ANTIDEPRESSANT AGENT, AND  
USE THEREOF FOR THE PREPARATION OF A  
MEDICAMENT THAT PREVENTS THE ADVERSE EFFECTS  
OF PSYCHOTROPIC DRUGS  
Inventor(s): Jean-Charles Schwartz, et al.  
Filed: April 14, 2006  
Art Unit: 1617  
Examiner: Pihonak, Sarah  
Docket No.: P08824US00/BAS  
Customer No.: 000881

Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

**AMENDMENT**

Sir:

This Amendment is being filed in response to the Office Action dated July 22, 2009. Please consider the amendments and responsive remarks provided herewith.

- **Amendments to the Claims** are reflected in the listing of claims which begins on page 2 of this paper.
- **Remarks** begin on page 25 of this paper.